

# MATERIAL SAFETY DATA SHEET

Revision date: 17-Jan-2012

Version: 1.0

Page 1 of 8

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

King Pharmaceuticals, Inc.  
501 Fifth Street  
Bristol, TN 37620  
1-800-776-3637

Emergency telephone number:  
CHEMTREC (24 hours): 1-800-424-9300

### Material Name: Oxycodone Hydrochloride Tablets

Trade Name: OXECTA  
Synonyms: None  
Chemical Family: Not determined  
Intended Use: Pharmaceutical product used as, opioid analgesic

## 2. HAZARDS IDENTIFICATION

Appearance: White tablets

Statement of Hazard: Non-hazardous in accordance with international standards for workplace safety.

### Additional Hazard Information:

Short Term: Active ingredient may be harmful if swallowed.

Known Clinical Effects: Ingestion of this material may cause effects similar to those seen in clinical use including dry mouth, drowsiness, headache, dizziness, nausea, vomiting, weakness, anxiety, blurred vision and dilated pupils. Cases of overdosage may also lead to respiratory depression, hypotension, coma, convulsions, cardiac arrhythmia, and tachycardia. Additionally symptoms of dependence/withdrawal may occur.

### EU Classification

EU Indication of danger: Not classified

### Australian Hazard Classification (NOHSC):

Hazardous Substance. Non-Dangerous Goods.

Note: This document has been prepared in accordance with standards for workplace safety, which require the inclusion of all known hazards of the active substance or its intermediates regardless of the potential risk. The precautionary statements and warnings included may not apply in all cases. Your needs may vary depending upon the potential for exposure in your workplace.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### Hazardous

Ingredient	CAS Number	EU EINECS/ELINCS List	EU Classification	%
Oxycodone hydrochloride	124-90-3	204-717-1	Xn;R22	1.0-1.5
Polyethylene oxide NF	25322-68-3	Not Listed	Not Listed	*

## MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 2 of 8  
Version: 1.0

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Microcrystalline cellulose	9004-34-6	232-674-9	Not Listed	*
Colloidal silicon dioxide	7631-86-9	231-545-4 418-260-2	Not Listed	*
Sodium lauryl sulfate	151-21-3	205-788-1	Not Listed	*
Magnesium stearate	557-04-0	209-150-3	Not Listed	*

Ingredient	CAS Number	EU EINECS/ELINCS List	EU Classification	%
Crospovidone	9003-39-8	Not Listed	Not Listed	*

**Additional Information:** \* Proprietary  
Ingredient(s) indicated as hazardous have been assessed under standards for workplace safety.

For the full text of the R phrases and CLP/GHS abbreviations mentioned in this Section, see Section 16

### 4. FIRST AID MEASURES

**Eye Contact:** Flush with water while holding eyelids open for at least 15 minutes. Seek medical attention immediately.

**Skin Contact:** Remove contaminated clothing. Flush area with large amounts of water. Use soap. Seek medical attention.

**Ingestion:** Never give anything by mouth to an unconscious person. Wash out mouth with water. Do not induce vomiting unless directed by medical personnel. Seek medical attention immediately.

**Inhalation:** Remove to fresh air and keep patient at rest. Seek medical attention immediately.

**Symptoms and Effects of Exposure:** For information on potential signs and symptoms of exposure, See Section 2 - Hazards Identification and/or Section 11 - Toxicological Information.

### 5. FIRE FIGHTING MEASURES

**Extinguishing Media:** Use carbon dioxide, dry chemical, or water spray.

**Hazardous Combustion Products:** Emits toxic fumes of carbon monoxide, carbon dioxide, nitrogen oxides, sulfur oxides and other sulfur-containing compounds.

**Fire Fighting Procedures:** During all fire fighting activities, wear appropriate protective equipment, including self-contained breathing apparatus.

**Fire / Explosion Hazards:** Not applicable

### 6. ACCIDENTAL RELEASE MEASURES

**Health and Safety Precautions:** Personnel involved in clean-up should wear appropriate personal protective equipment (see Section 8). Minimize exposure.

**Measures for Cleaning / Collecting:** Contain the source of spill if it is safe to do so. Collect spilled material by a method that controls dust generation. A damp cloth or a filtered vacuum should be used to clean spills of dry solids. Clean spill area thoroughly.

**Measures for Environmental Protections:** Place waste in an appropriately labeled, sealed container for disposal. Care should be taken to avoid environmental release.

## MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 3 of 8  
Version: 1.0

---

**Additional Consideration for Large Spills:** Non-essential personnel should be evacuated from affected area. Report emergency situations immediately. Clean up operations should only be undertaken by trained personnel.

### 7. HANDLING AND STORAGE

---

**General Handling:** Minimize dust generation and accumulation. If tablets or capsules are crushed and/or broken, avoid breathing dust and avoid contact with eyes, skin, and clothing. When handling, use appropriate personal protective equipment (see Section 8). Wash thoroughly after handling. Releases to the environment should be avoided. Review and implement appropriate technical and procedural waste water and waste disposal measures to prevent occupational exposure or environmental releases. Potential points of process emissions of this material to the atmosphere should be controlled with dust collectors, HEPA filtration systems or other equivalent controls.

**Storage Conditions:** Store as directed by product packaging.

## MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 4 of 8  
Version: 1.0

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Refer to available public information for specific member state Occupational Exposure Limits.

#### Polyethylene oxide NF

Austria OEL - MAKs	1000 mg/m <sup>3</sup>
Germany - TRGS 900 - TWAs	1000 mg/m <sup>3</sup>
Germany (DFG) - MAK	1000 mg/m <sup>3</sup> inhalable fraction
Slovakia OEL - TWA	1000 mg/m <sup>3</sup>
Slovenia OEL - TWA	1000 mg/m <sup>3</sup>

#### Microcrystalline cellulose

ACGIH Threshold Limit Value (TWA)	10 mg/m <sup>3</sup>
Australia TWA	10 mg/m <sup>3</sup>
Belgium OEL - TWA	10 mg/m <sup>3</sup>
Estonia OEL - TWA	10 mg/m <sup>3</sup>
France OEL - TWA	10 mg/m <sup>3</sup>
Ireland OEL - TWAs	10 mg/m <sup>3</sup>
	4 mg/m <sup>3</sup>
Latvia OEL - TWA	2 mg/m <sup>3</sup>
OSHA - Final PELs - TWAs:	15 mg/m <sup>3</sup>
Portugal OEL - TWA	10 mg/m <sup>3</sup>
Romania OEL - TWA	10 mg/m <sup>3</sup>
Spain OEL - TWA	10 mg/m <sup>3</sup>

#### Colloidal silicon dioxide

Australia TWA	2 mg/m <sup>3</sup>
Austria OEL - MAKs	4 mg/m <sup>3</sup>
Czech Republic OEL - TWA	0.1 mg/m <sup>3</sup>
	4.0 mg/m <sup>3</sup>
Estonia OEL - TWA	2 mg/m <sup>3</sup>
Germany - TRGS 900 - TWAs	4 mg/m <sup>3</sup>
Germany (DFG) - MAK	4 mg/m <sup>3</sup> inhalable fraction
Ireland OEL - TWAs	6 mg/m <sup>3</sup>
	2.4 mg/m <sup>3</sup>
Latvia OEL - TWA	1 mg/m <sup>3</sup>
OSHA - Final PELs - Table Z-3 Mineral D:	20 mppcf
	Listed
Slovakia OEL - TWA	4.0 mg/m <sup>3</sup>
Slovenia OEL - TWA	4 mg/m <sup>3</sup>

#### Magnesium stearate

ACGIH Threshold Limit Value (TWA)	10 mg/m <sup>3</sup>
Lithuania OEL - TWA	5 mg/m <sup>3</sup>
Sweden OEL - TWAs	5 mg/m <sup>3</sup>

#### Oxycodone hydrochloride

Manufacturer OEB: OEB3 (control exposure to the range of >10ug/m<sup>3</sup> to < 100ug/m<sup>3</sup>)

#### Engineering Controls:

Engineering controls should be used as the primary means to control exposures. General room ventilation is adequate unless the process generates dust, mist or fumes. Keep airborne contamination levels below the exposure limits listed above in this section.

# MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 5 of 8  
Version: 1.0

**Personal Protective Equipment:** Refer to applicable national standards and regulations in the selection and use of personal protective equipment (PPE).

**Hands:** Impervious gloves are recommended if skin contact with drug product is possible and for bulk processing operations.

**Eyes:** Wear safety glasses or goggles if eye contact is possible.

**Skin:** Impervious protective clothing is recommended if skin contact with drug product is possible and for bulk processing operations.

**Respiratory protection:** If airborne exposures are within or exceed the Occupational Exposure Band (OEB) range, wear an appropriate respirator with a protection factor sufficient to control exposures to the bottom of the OEB range.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State:</b>	Tablet	<b>Color:</b>	White
<b>Molecular Formula:</b>	Mixture	<b>Molecular Weight:</b>	Mixture

## 10. STABILITY AND REACTIVITY

**Chemical Stability:** Stable under normal conditions of use.

**Conditions to Avoid:** Fine particles (such as dust and mists) may fuel fires/explosions.

**Incompatible Materials:** As a precautionary measure, keep away from strong oxidizers

## 11. TOXICOLOGICAL INFORMATION

**General Information:** The information included in this section describes the potential hazards of the individual ingredients.

### Acute Toxicity: (Species, Route, End Point, Dose)

**Oxycodone hydrochloride**  
Mouse Oral LD50 482 mg/kg

**Magnesium stearate**  
Rat Oral LD50 > 2000 mg/kg  
Rat Inhalation LC50 > 2000 mg/m<sup>3</sup>

**Sodium lauryl sulfate**  
Rat Oral LD50 1288 mg/kg

**Microcrystalline cellulose**  
Rat Oral LD50 > 5000 mg/kg  
Rabbit Dermal LD50 > 2000 mg/kg

**Acute Toxicity Comments:** A greater than symbol (>) indicates that the toxicity endpoint being tested was not achievable at the highest dose used in the test.

### Irritation / Sensitization: (Study Type, Species, Severity)

**Polyethylene oxide NF**  
Eye Irritation Rabbit Mild  
Skin Irritation Rabbit Mild

## MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 6 of 8  
Version: 1.0

### 11. TOXICOLOGICAL INFORMATION

#### Sodium lauryl sulfate

Eye Irritation Rabbit Moderate  
Skin Irritation Rabbit Mild Moderate  
Skin Sensitization - GPMT Guinea Pig Negative  
Skin Sensitization - LLNA Mouse Negative

#### Microcrystalline cellulose

Skin Irritation Rabbit Non-irritating  
Eye Irritation Rabbit Non-irritating

#### Repeated Dose Toxicity: (Duration, Species, Route, Dose, End Point, Target Organ)

##### Oxycodone hydrochloride

28 Day(s) Rat Oral 4 mg/kg/day NOAEL Central nervous system  
3 Month(s) Dog Oral 1 mg/kg/day NOAEL Central Nervous System

#### Reproduction & Developmental Toxicity: (Study Type, Species, Route, Dose, End Point, Effect(s))

##### Oxycodone hydrochloride

Fertility and Embryonic Development Rat Oral 8 mg/kg/day NOAEL Negative, Not teratogenic  
Fertility and Embryonic Development Rabbit Oral 125 mg/kg/day NOAEL Negative, Not Teratogenic  
Reproductive & Fertility Rat Oral 2 mg/kg/day NOAEL Neonatal toxicity

#### Genetic Toxicity: (Study Type, Cell Type/Organism, Result)

##### Oxycodone hydrochloride

Bacterial Mutagenicity (Ames) *Salmonella*, *E. coli* Negative  
*In Vitro* Chromosome Aberration Not specified Positive  
*In Vivo* Micronucleus Not specified Negative

##### Sodium lauryl sulfate

Bacterial Mutagenicity (Ames) *Salmonella* Negative

**Carcinogen Status:** Not listed as a carcinogen by IARC, NTP or US OSHA.

##### Crospovidone

IARC: Group 3 (Not Classifiable)

##### Colloidal silicon dioxide

IARC: Group 3 (Not Classifiable)

### 12. ECOLOGICAL INFORMATION

**Environmental Overview:** Environmental properties of the formulation have not been thoroughly investigated. Releases to the environment should be avoided.

#### Aquatic Toxicity: (Species, Method, End Point, Duration, Result)

##### Sodium lauryl sulfate

*Oncorhynchus mykiss* (Rainbow Trout) LC50 96 Hours 3.6 mg/L

# MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 7 of 8  
Version: 1.0

## 13. DISPOSAL CONSIDERATIONS

**Waste Treatment Methods:** Dispose of waste in accordance with all applicable laws and regulations. Member State specific and Community specific provisions must be considered. Considering the relevant known environmental and human health hazards of the material, review and implement appropriate technical and procedural waste water and waste disposal measures to prevent occupational exposure and environmental release. It is recommended that waste minimization be practiced. The best available technology should be utilized to prevent environmental releases. This may include destructive techniques for waste and wastewater.

## 14. TRANSPORT INFORMATION

The following refers to all modes of transportation unless specified below.

Not regulated for transport under USDOT, EUADR, IATA, or IMDG regulations.

## 15. REGULATORY INFORMATION

**EU Indication of danger:** Not classified

### OSHA Label:

Non-hazardous in accordance with international standards for workplace safety.

### Canada - WHMIS: Classifications

#### WHMIS hazard class:

D1b toxic materials



### Oxycodone hydrochloride

<b>U.S. Drug Enforcement Administration:</b>	Schedule II
<b>Australia (AICS):</b>	Present
<b>EU EINECS/ELINCS List</b>	204-717-1

### Polyethylene oxide NF

<b>Inventory - United States TSCA - Sect. 8(b)</b>	Present
<b>Australia (AICS):</b>	Present

### Microcrystalline cellulose

## MATERIAL SAFETY DATA SHEET

Material Name: Oxycodone Hydrochloride Tablets  
Revision date: 17-Jan-2012

Page 8 of 8  
Version: 1.0

### 15. REGULATORY INFORMATION

<b>Inventory - United States TSCA - Sect. 8(b)</b>	Present
<b>Australia (AICS):</b>	Present
<b>EU EINECS/ELINCS List</b>	232-674-9
<b>Colloidal silicon dioxide</b>	
<b>Inventory - United States TSCA - Sect. 8(b)</b>	Present
<b>Australia (AICS):</b>	Present
<b>EU EINECS/ELINCS List</b>	231-545-4 418-260-2
<b>Crospovidone</b>	
<b>Inventory - United States TSCA - Sect. 8(b)</b>	Present
<b>Australia (AICS):</b>	Present
<b>Sodium lauryl sulfate</b>	
<b>Inventory - United States TSCA - Sect. 8(b)</b>	Present
<b>Australia (AICS):</b>	Present
<b>Standard for the Uniform Scheduling for Drugs and Poisons:</b>	Schedule 6
<b>EU EINECS/ELINCS List</b>	205-788-1
<b>Magnesium stearate</b>	
<b>Inventory - United States TSCA - Sect. 8(b)</b>	Present
<b>Australia (AICS):</b>	Present
<b>EU EINECS/ELINCS List</b>	209-150-3

### 16. OTHER INFORMATION

#### Text of R phrases mentioned in Section 3

R22 - Harmful if swallowed.

**Data Sources:** Safety data sheets for individual ingredients. Publicly available toxicity information. Pfizer proprietary drug development information.

**Prepared by:** Product Stewardship Hazard Communication  
Pfizer Global Environment, Health, and Safety Operations

Pfizer Inc believes that the information contained in this Material Safety Data Sheet is accurate, and while it is provided in good faith, it is without warranty of any kind, expressed or implied. If data for a hazard are not included in this document there is no known information at this time.

**End of Safety Data Sheet**