

SAFETY DATA SHEET

1. Identification

Product identifier	Oxycodone and Acetaminophen Tablets USP, 5mg/325mg CII
Other means of identification	
Product code	5mg/325mg round, white tablet, debossed with product identification "54 543" on one side, and score on the other.
Recommended use	For relief of moderate to moderately severe pain
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company name	West-Ward Pharmaceuticals Corporation
Address	1809 Wilson Road Columbus, Ohio 43228
Telephone	(614) 276-4000
Emergency phone number	(614) 276-4000

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	Warning
Hazard statement	This is a pharmaceutical product designed to be prescribed by a licensed health care professional. Should any person while using this product observe any adverse health effects, they should seek medical treatment.
Precautionary statement	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials. Protect from moisture. Store at 20 – 25 °C (68 - 77°F).
Disposal	Incineration of waste at an approved USEPA incinerator is recommended.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Acetaminophen		103-90-2	325mg
Oxycodone Hydrochloride		124-90-3	5mg

Composition comments Refer to Physician's Desk Reference for common components present at <1%

4. First-aid measures

Inhalation	If dust from the material is inhaled, remove the affected person immediately to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur. If ingestion of a large amount does occur, call a poison control center immediately.

Most important symptoms/effects, acute and delayed	The most common symptoms include: drowsiness, lightheadedness, dizziness, sedation, shortness of breath, nausea, vomiting, and sweating
Indication of immediate medical attention and special treatment needed	In the case of overdose, the primary management should be the reestablishment of adequate ventilation with mechanical assistance of respiration, if required. Supportive measures (including oxygen and vasopressors) should be employed in the management of circulatory shock and pulmonary edema accompanying overdose as indicated. Cardiac arrest or arrhythmias may require cardiac massage or defibrillation. Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment (See Section 8).
Methods and materials for containment and cleaning up	Sweep up and place into a proper container for disposal. Minimize dust generation and accumulation. Collect dust using a vacuum cleaner equipped with HEPA filter. Following product recovery, flush area with water. Incineration of waste at an approved USEPA incinerator is recommended. Controlled substances must be destroyed following DEA guidelines for witnessed destruction of the product beyond reclamation.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Avoid breathing dust. Wash hands thoroughly after handling.
Conditions for safe storage, including any incompatibilities	Store at 20 – 25 °C (68 - 77°F). Protect from moisture. Keep locked up and out of the reach of children. Dispense in a tight, light-resistant container as defined in the USP/NF. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Dust	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Dust	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Dust	TWA	3 mg/m ³	Respirable particles.
		10 mg/m ³	Inhalable particles.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Ventilation should be matched to conditions.
Individual protection measures, such as personal protective equipment	
Eye/face protection	None required for consumer use. In laboratory, medical or industrial settings, safety glasses with side shields are recommended. The use of goggles or full face protection may be required depending on the industrial exposure setting. Contact a health and safety professional for specific information.
Skin protection	
Hand protection	For consumer use, no unusual precautions are necessary.
Other	None required for consumer use. In laboratory, medical or industrial settings, gloves and lab coats are recommended. The use of additional personal protective equipment such as shoe coverings, gauntlets, hood or head coverings may be necessary. Contact a health and safety professional for specific information.
Respiratory protection	None required for consumer use. Respirators may be required for certain laboratory and manufacturing tasks if engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (where exposure limits have not been established). Workplace risk assessments should be completed before specifying and implementing respirator usage. All respirators must conform to specifications for efficiency and performance. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 29 CFR 1910.134. Respirator type: Air-purifying respirator with an appropriate, air-purifying filter, cartridge or canister. Contact a health and safety professional or manufacturer for specific information.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Tablet.
Color	White.
Odor	None.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Slightly soluble
Partition coefficient (n-octanol/water)	Not available.

Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Not expected to be hazardous in final pharmaceutical form. Mechanical processing may generate dust. Inhalation of dusts may cause respiratory irritation.
Skin contact	Not expected to be hazardous in final pharmaceutical form. Mechanical processing may generate dust. Dust or powder may irritate the skin.
Eye contact	Not expected to be hazardous in final pharmaceutical form. Mechanical processing may generate dust. Dust may irritate the eyes.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics The most common symptoms include: drowsiness, lightheadedness, dizziness, sedation, shortness of breath, nausea, vomiting, and sweating

Information on toxicological effects

Acute toxicity May be harmful if swallowed in large quantities.

Components	Species	Test Results
Acetaminophen (CAS 103-90-2)		
Acute		
<i>Oral</i>		
LD50	Rat	1944 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Dust may irritate the eyes.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity This product is not expected to be mutagenic.

Carcinogenicity Animal studies to evaluate the carcinogenic potential have not been performed.

IARC Monographs. Overall Evaluation of Carcinogenicity

Acetaminophen (CAS 103-90-2) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity Pregnancy Category C: There are no adequate and well-controlled studies in pregnant women. This product passes into breast milk. Breast-feeding is not advised in mothers being treated.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Acetaminophen has been associated with cases of acute liver failure, at times resulting in liver transplant and death. Most of the cases of liver injury are associated with the use of acetaminophen at doses that exceed 4000 milligrams per day, and often involve more than one acetaminophen-containing product.

Aspiration hazard Due to the physical form of the product it is not an aspiration hazard.

Further information See package insert.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous.

Components	Species	Test Results
Acetaminophen (CAS 103-90-2)		
Aquatic		
Crustacea	EC50	Water flea (<i>Daphnia magna</i>) 6.1 - 14 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 814 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil Product components are soluble in water and will slowly dissolve and disperse.

Other adverse effects None.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This material is not listed on the US TSCA Inventory. Therefore, it can only be used for TSCA exempt purposes such as R&D or drug use.

DEA: Oxycodone and Acetaminophen Tablets USP, 5mg/325 mg are a DEA scheduled II controlled substance.

FDA: Oxycodone and Acetaminophen Tablets USP, 5mg/325mg, CII are an approved prescription medication.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No**SARA 313 (TRI reporting)**
Not regulated.**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA): This product is a Schedule II Controlled Substance (21 CFR 1308.14)

US state regulations**US. Massachusetts RTK - Substance List**

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	08-May-2015
Revision date	-
Version #	01
References	1) Oxycodone and Acetaminophen Tablets USP, 5mg/325mg, CII, Package Insert, West-Ward Pharmaceuticals Corporation, Columbus, Ohio. 2) PDR – Physicians Desk Reference. 3) Ariel Websight. Regulatory and ChemExpert Database.

Disclaimer

West-Ward Pharmaceuticals Corporation cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.